

FIG. 1

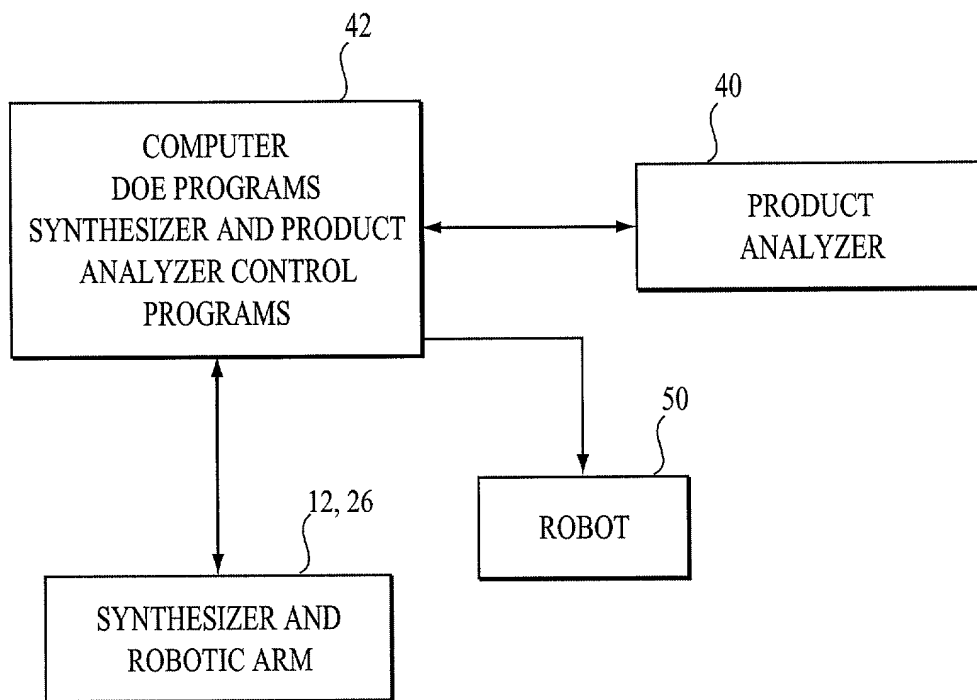


FIG. 2

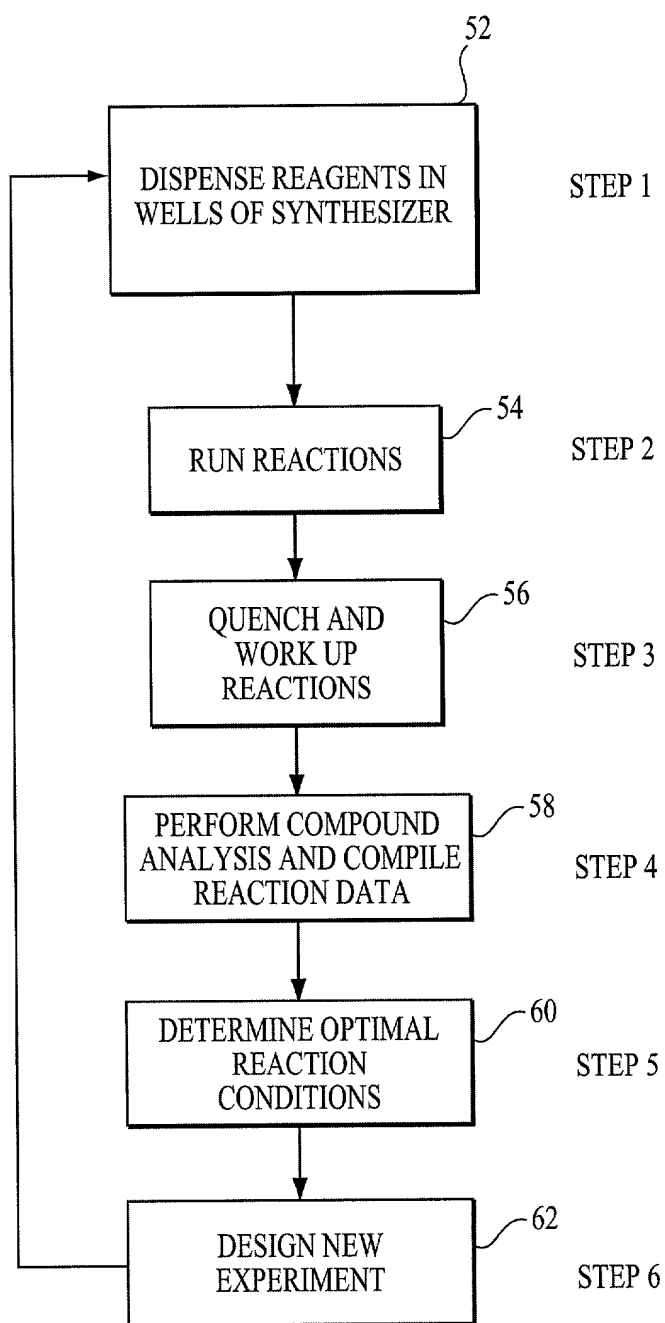


FIG. 3

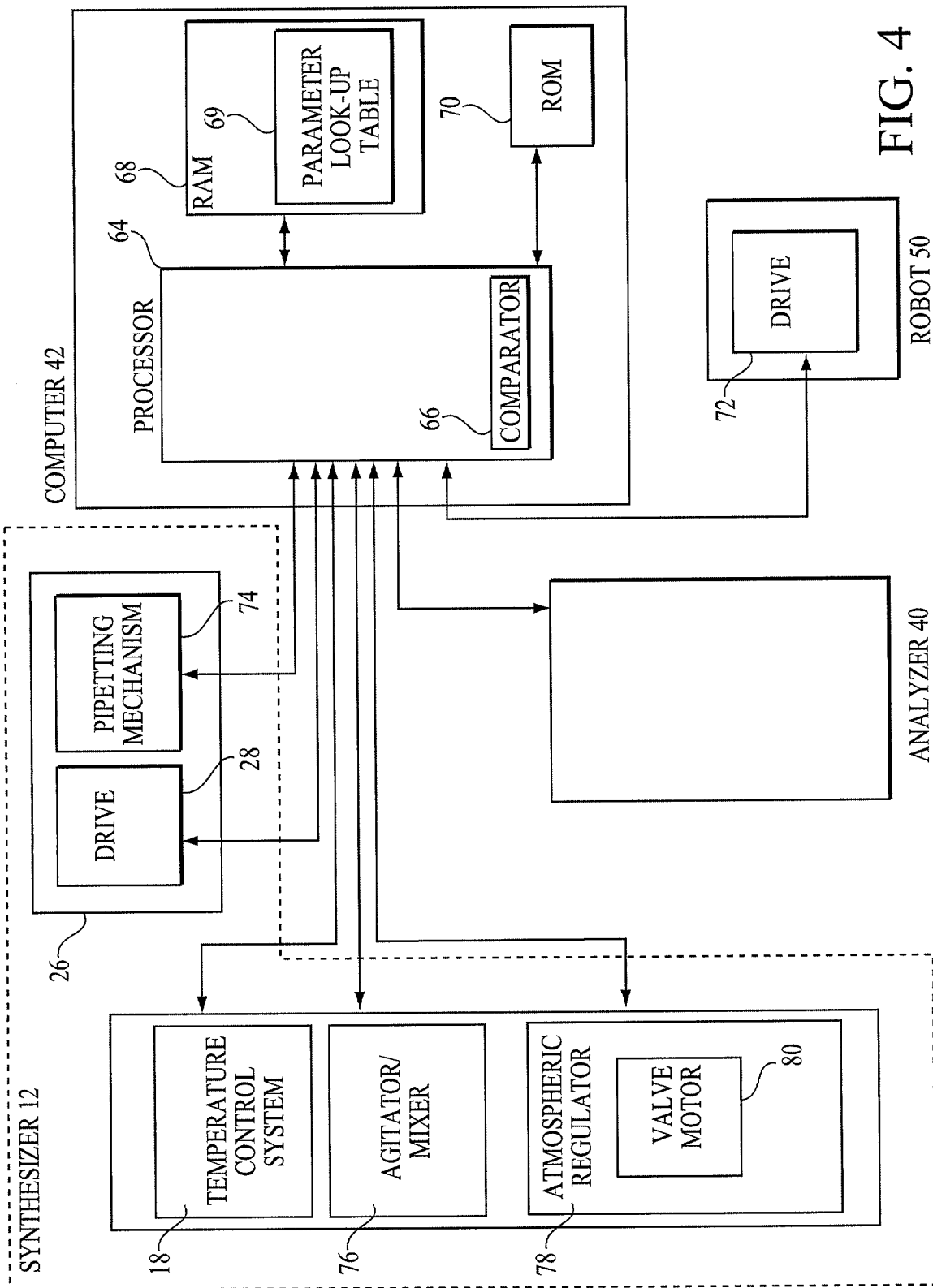


FIG. 4

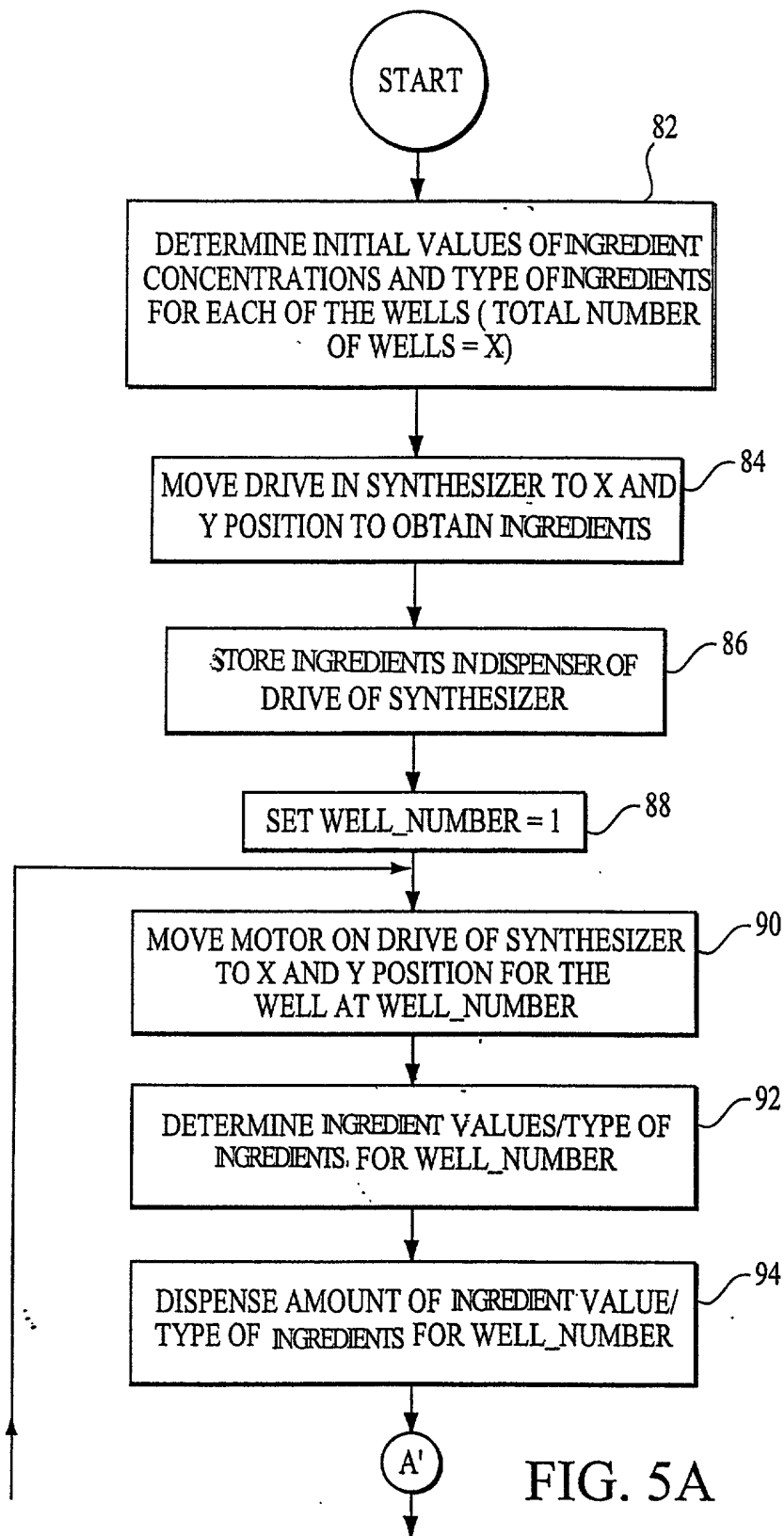


FIG. 5A

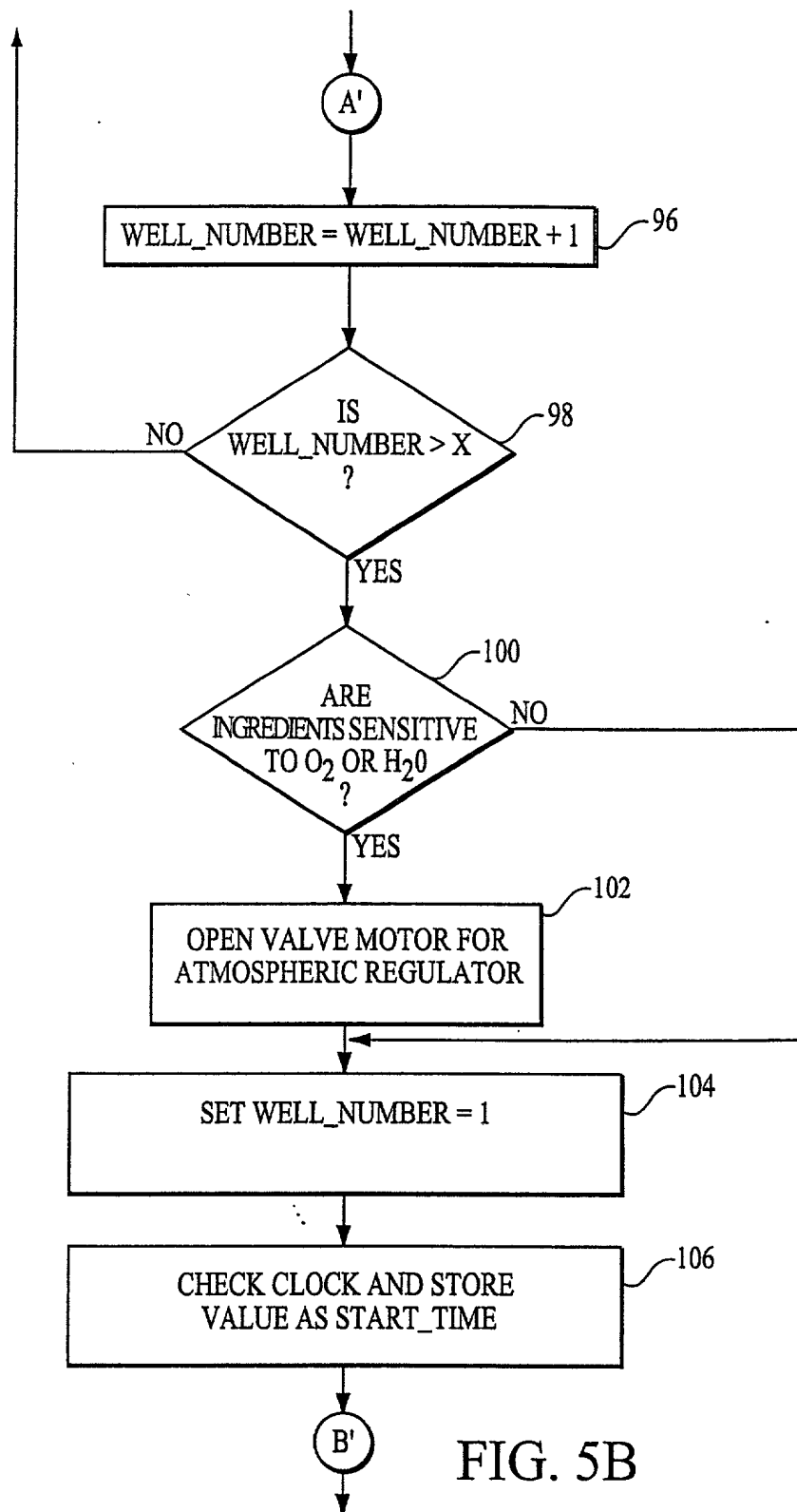
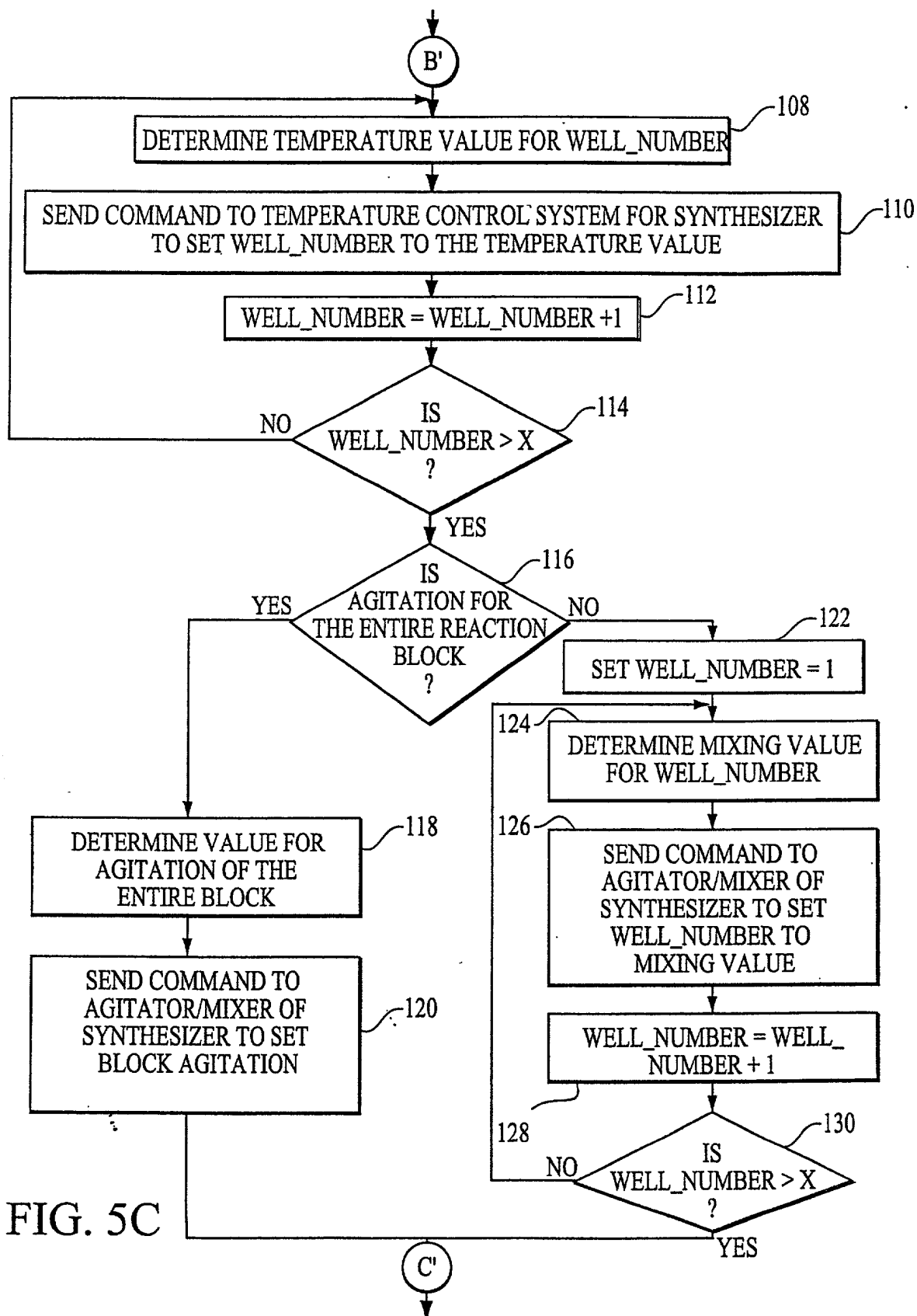


FIG. 5B



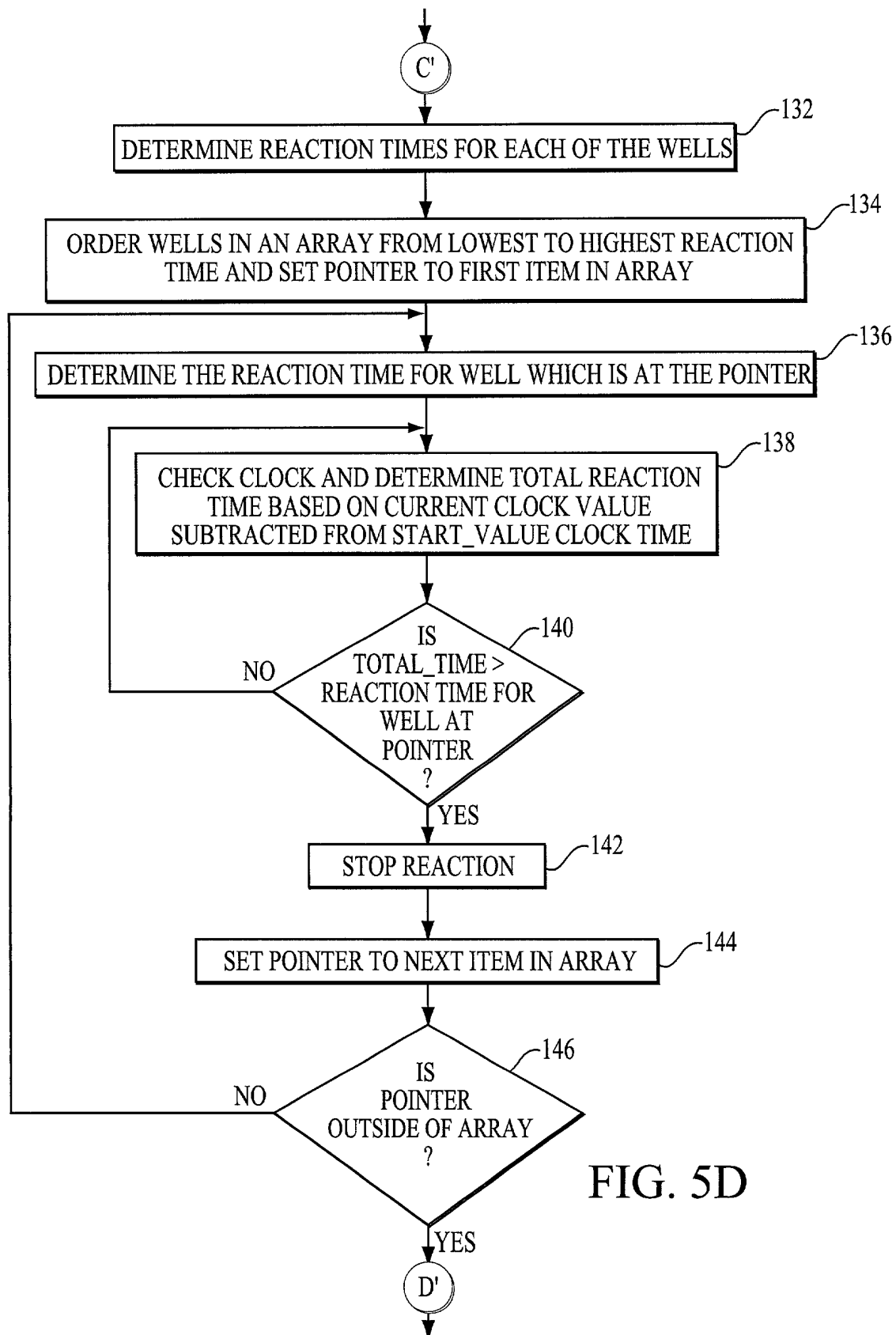


FIG. 5D

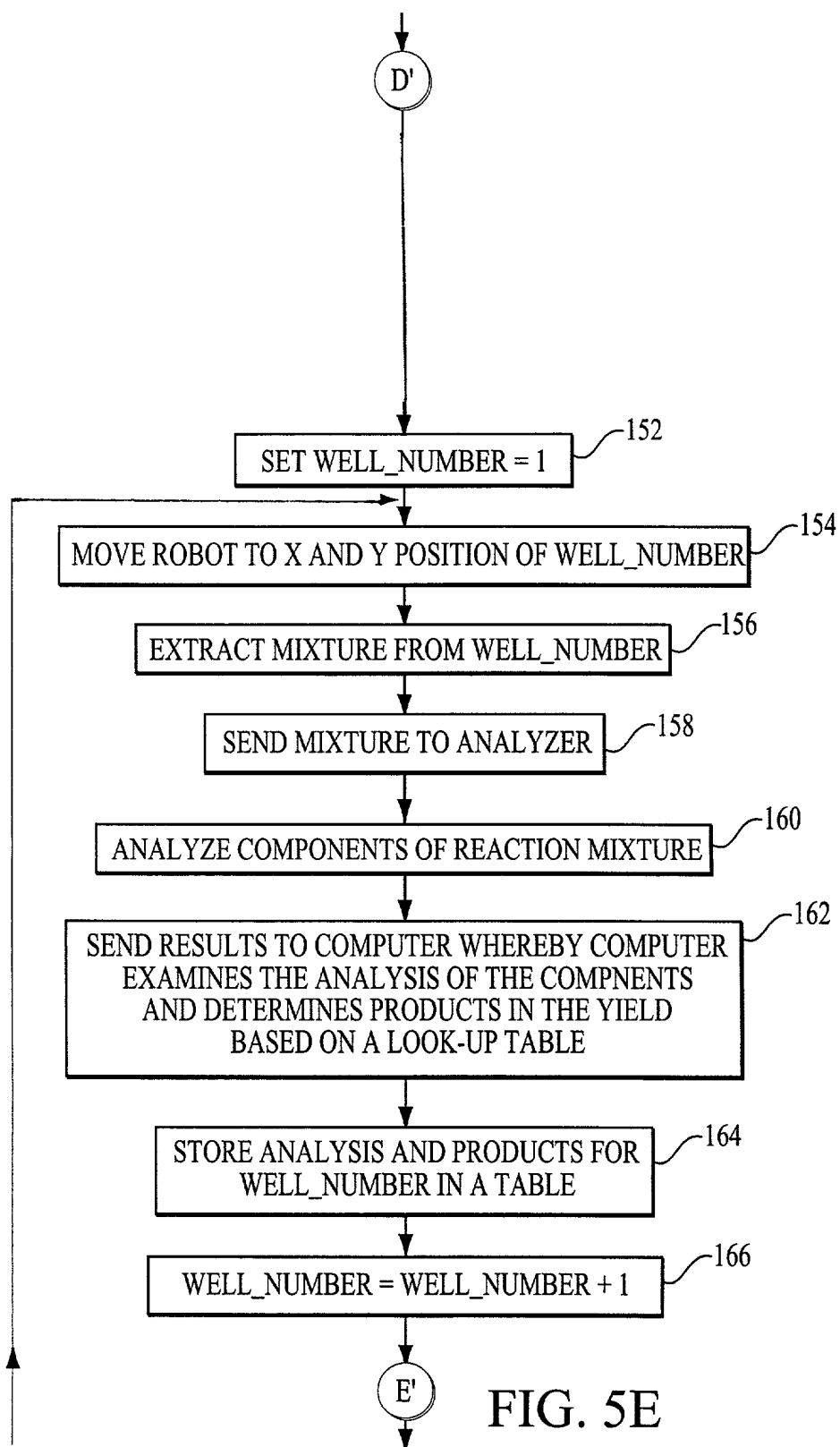


FIG. 5E

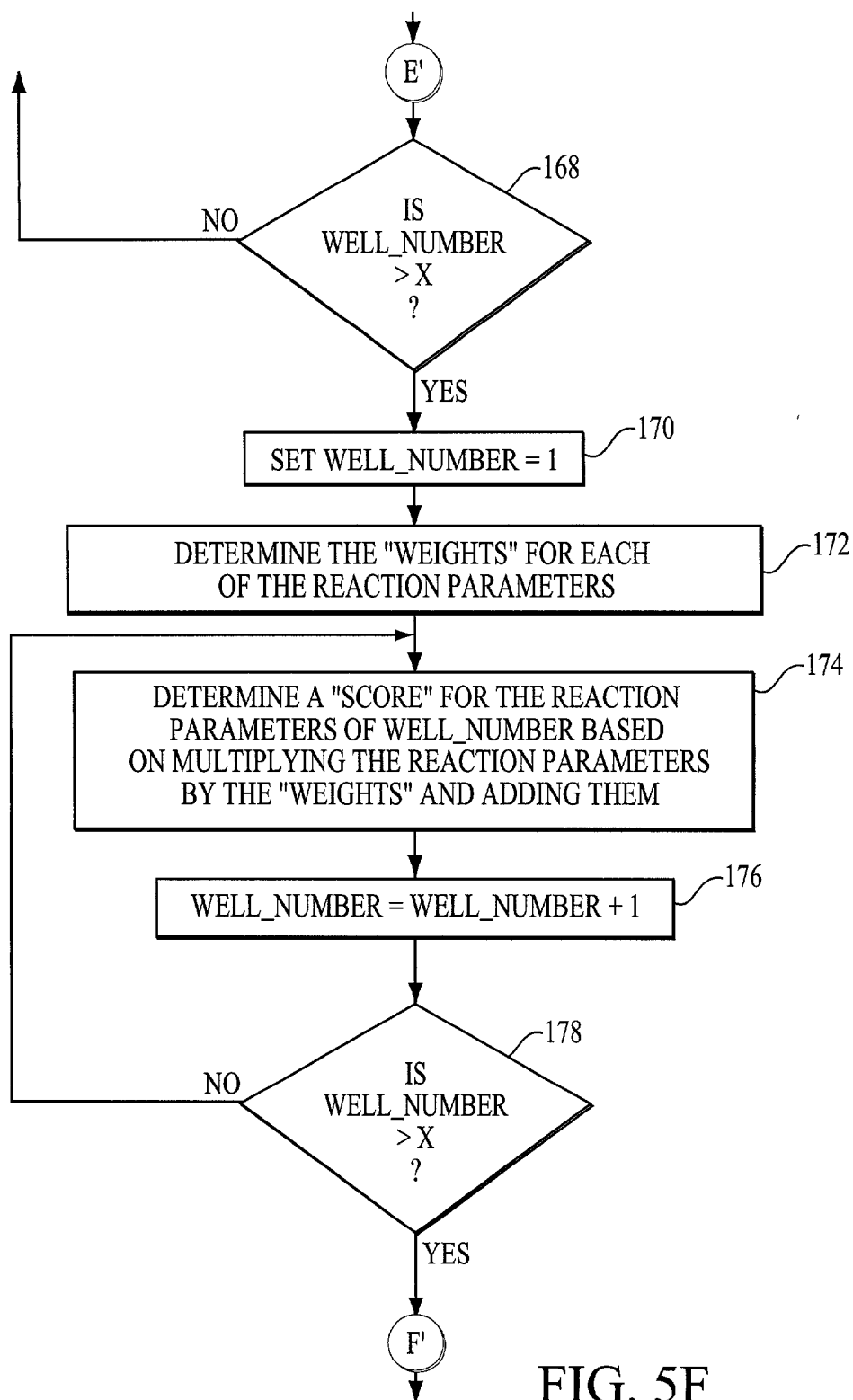


FIG. 5F

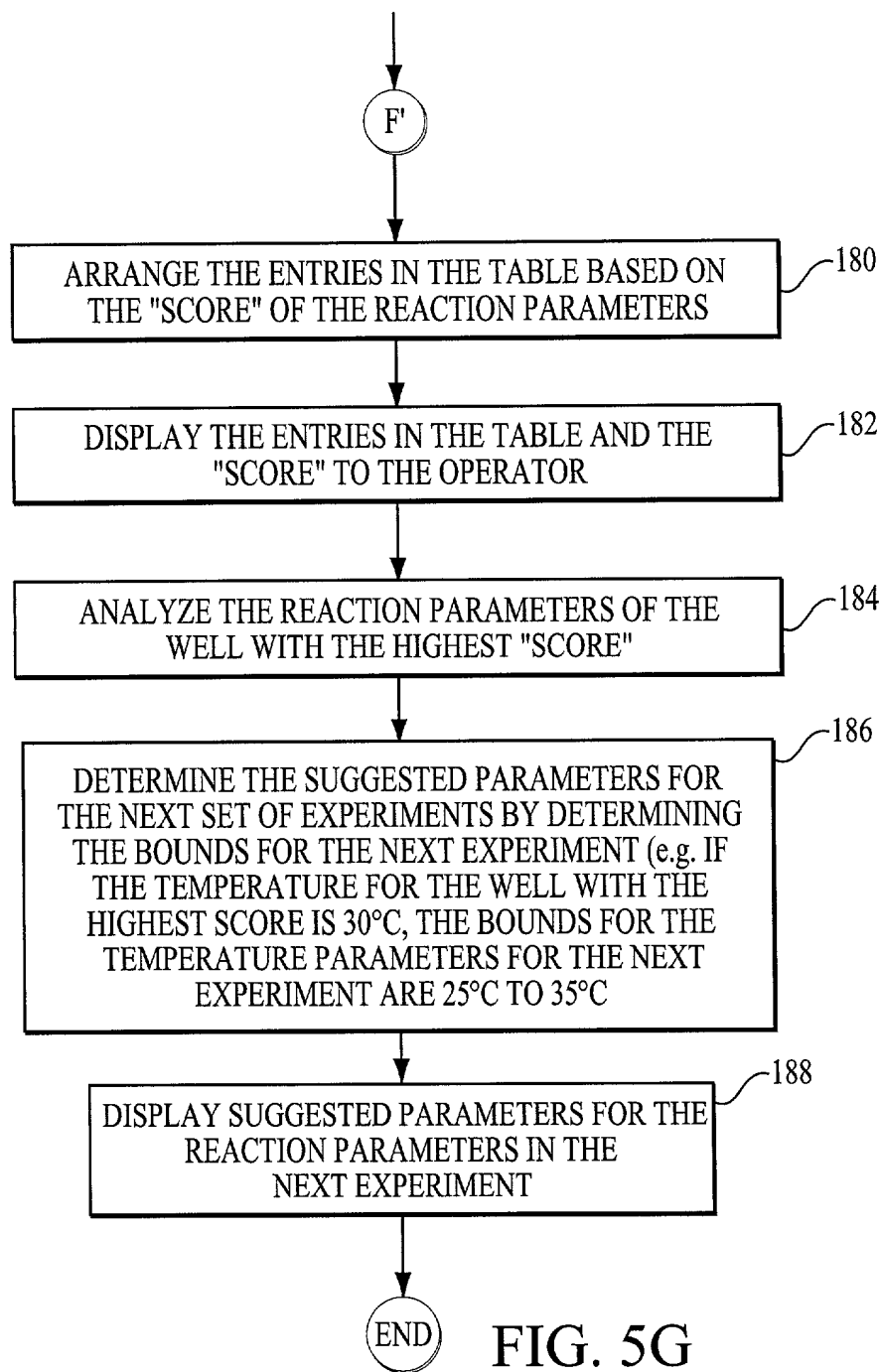


FIG. 5G

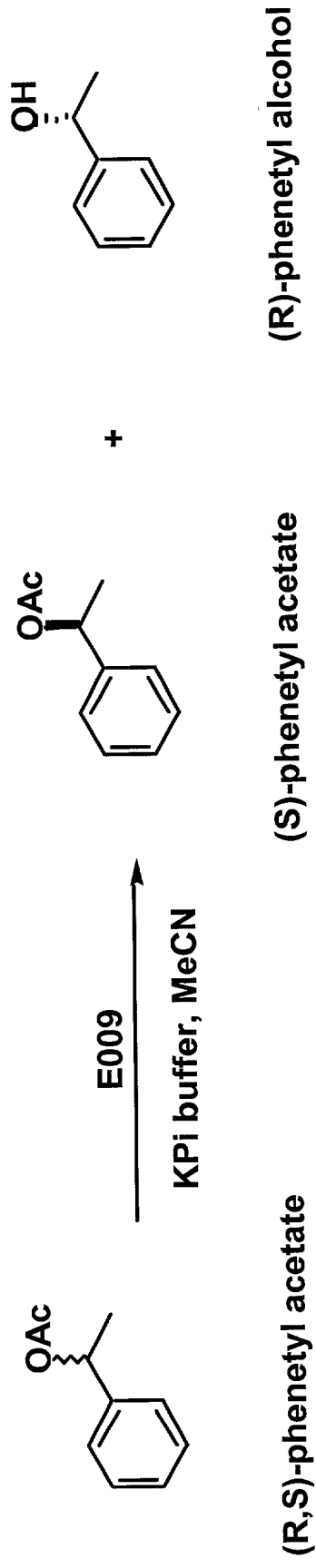


FIG. 6

conversion Response Surface

E009 = 5

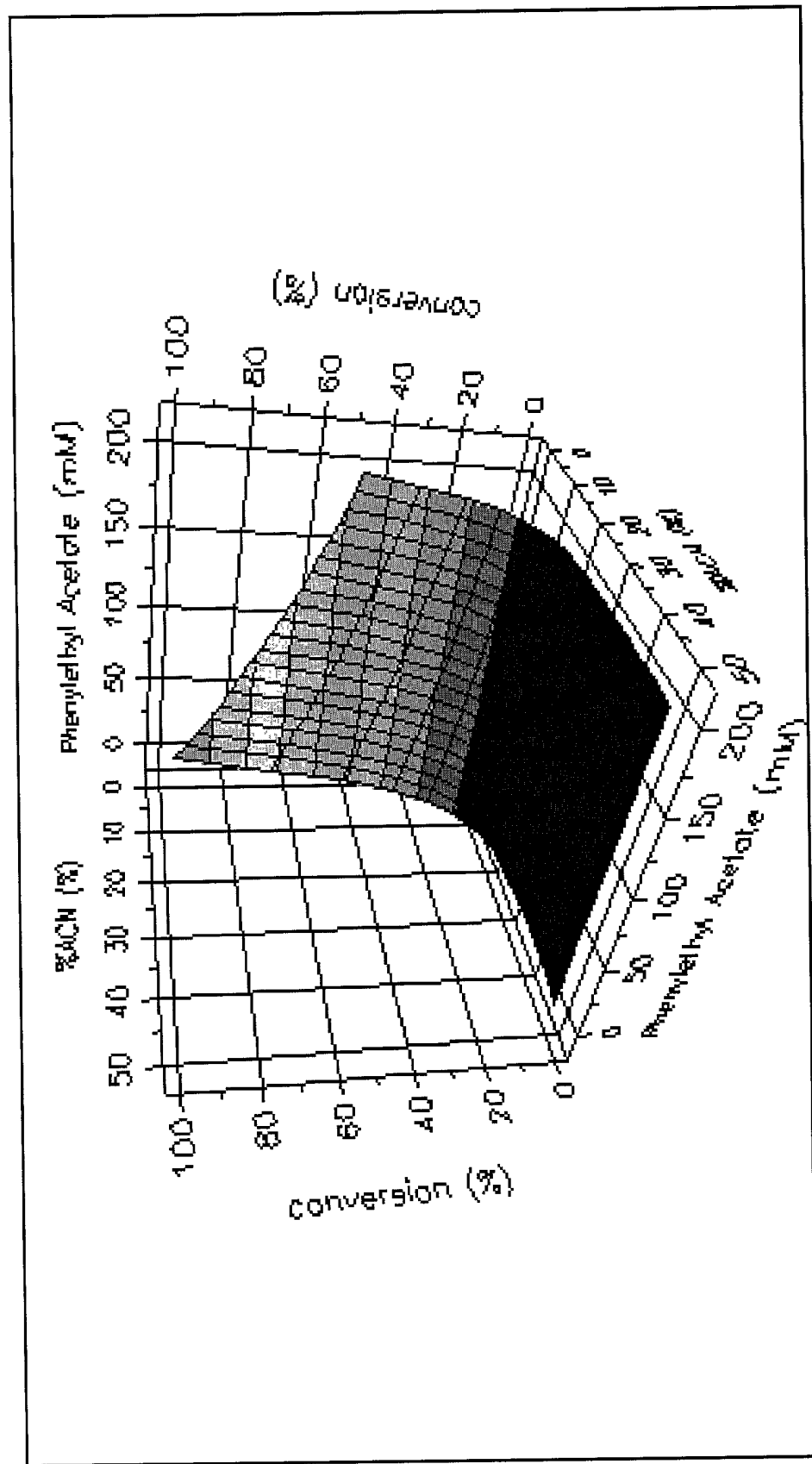


FIG. 7

conversion Response Surface
Phenylethyl Acetate = 37.5

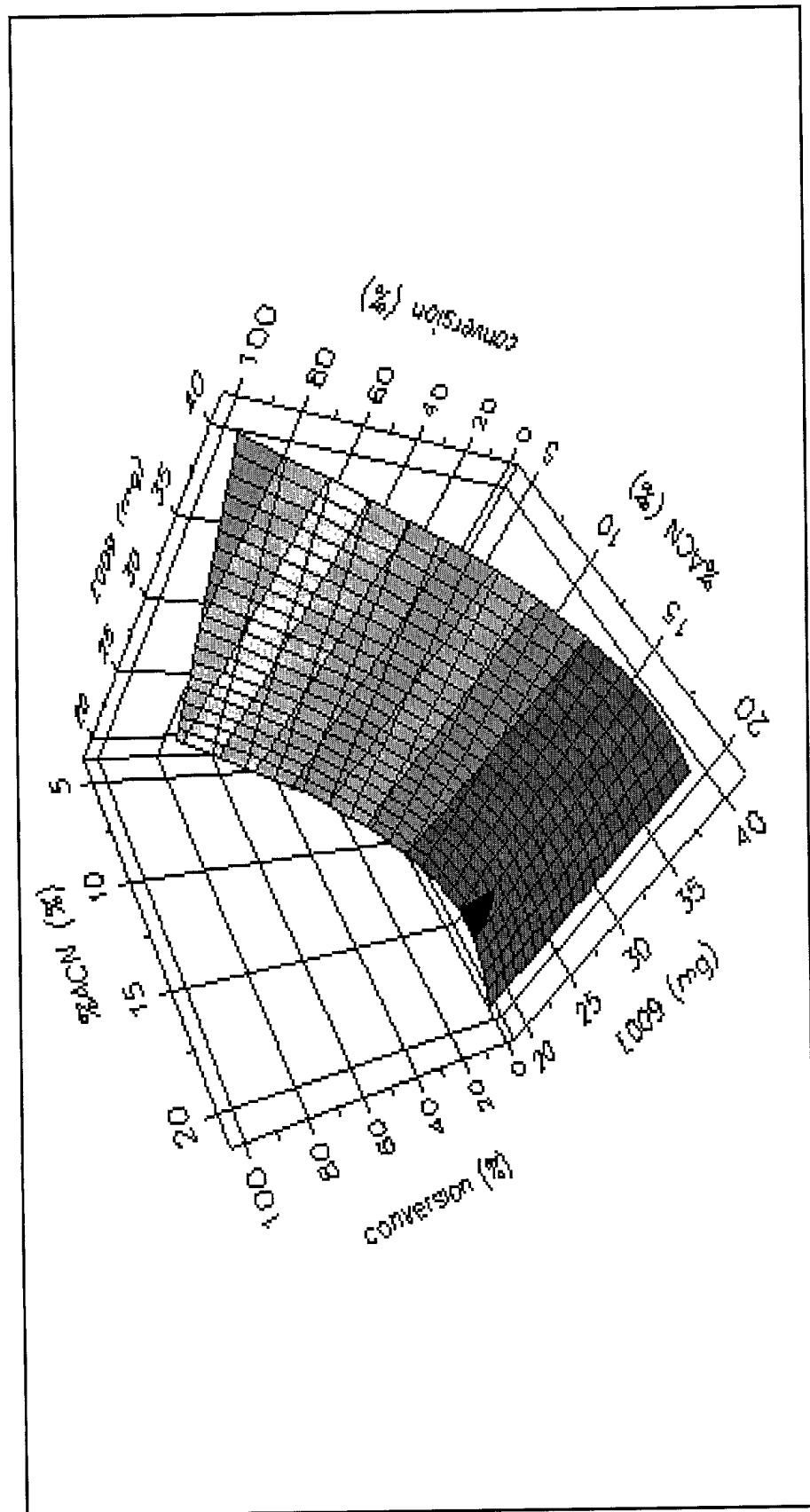


FIG. 8

conversion Contour Plot

E009 = 5

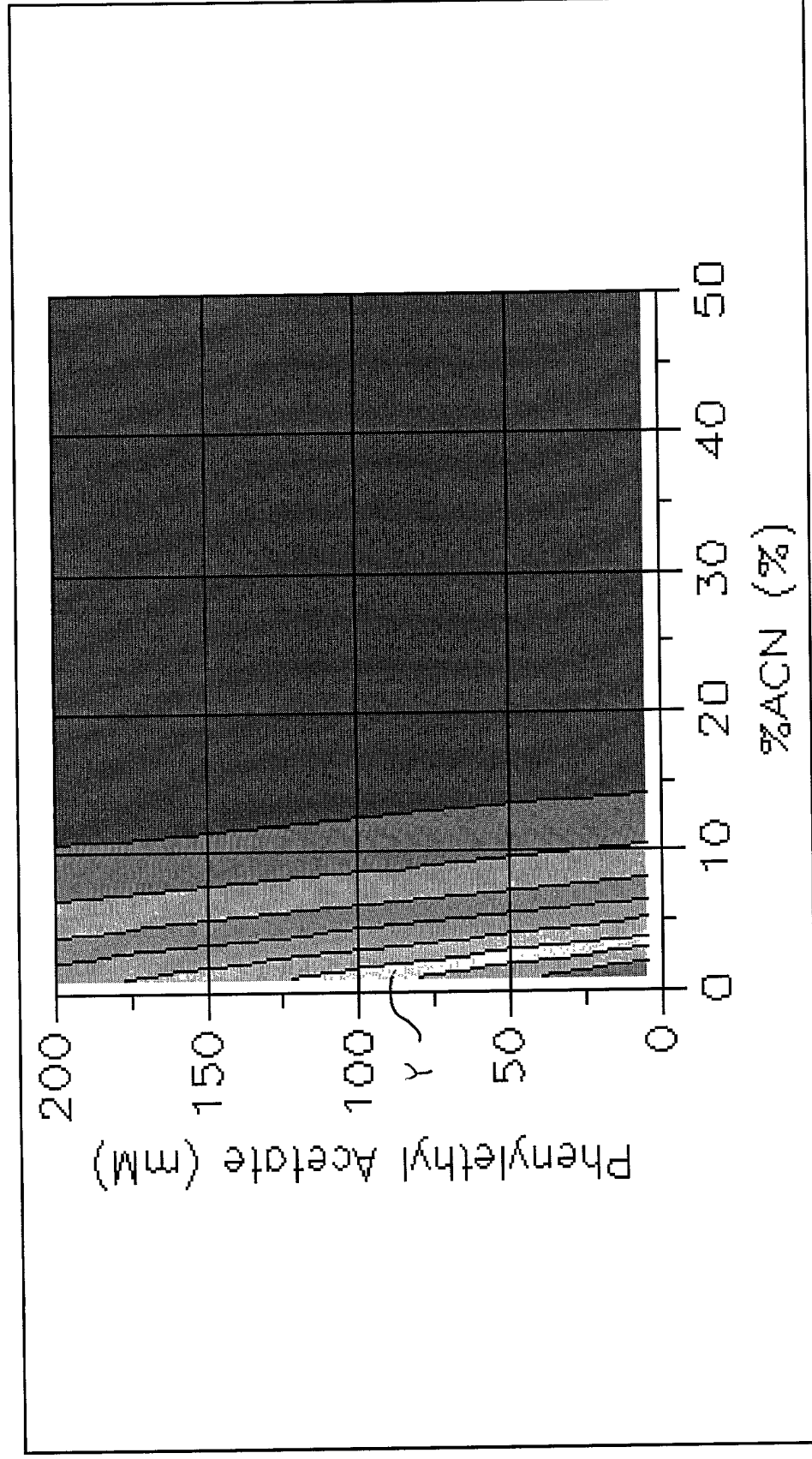


FIG. 9

conversion Contour Plot
%ACN = 6

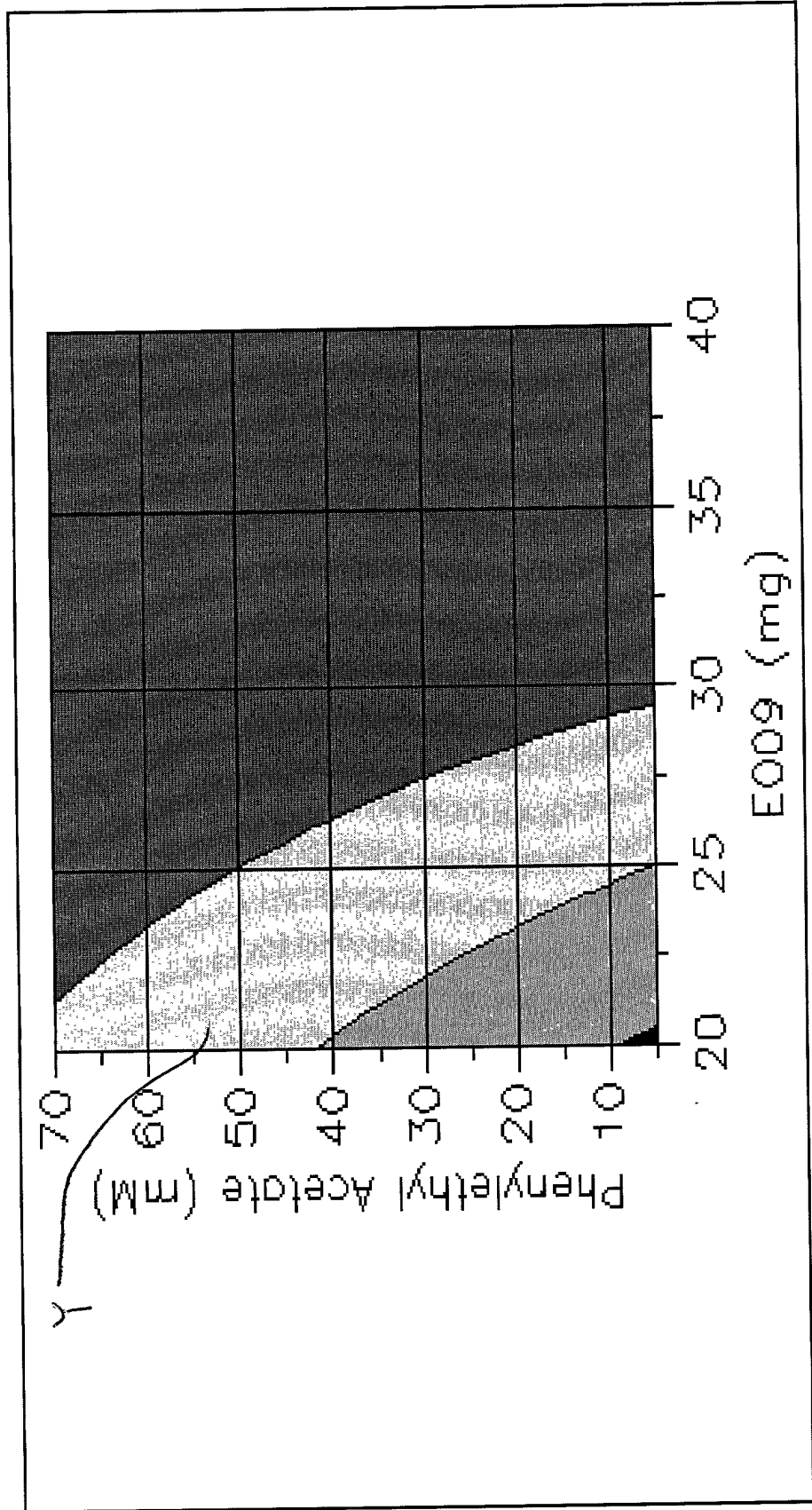


FIG. 10